WestRock
KraftPak®
Natural Products Deserve Natural Packaging

WestRock KraftPak delivers the natural look and feel that appeals to eco-conscious consumers and elevates your brand positioning. As a low-density, high-yield solution, it delivers the strength and durability to balance functionality with dependable performance. Combined with excellent printability and consistency, KraftPak is a versatile, sustainable fit in a wide variety of applications.

Packaging Uses

Health & Beauty

Food Service, Carry-out

Sporting Goods

Wines & Spirits

Dry & Prepared Food

Automotive

Gift Boxes

Beverage Carriers

Filter Frames

Slip Sheets, Partitions

Product Classification

Uncoated Unbleached

Kraft

UUK Paperboard

What You Can Expect from Us

Environmentally Friendly — Fully recyclable and BPI certified for industrial composting in a low-density solution to help meet corporate sustainability goals.

Exceptional Strength — Excellent stiffness and tear strength to ensure carton integrity and durability.

Product Uniformity — Reel-to-reel and sheet-to-sheet consistency enables predictable converting performance for optimized runnability.

Clean, Consistent Appearance — State-of-the-art stock preparation system yields a clean, uniform appearance for dependable print performance.

Additional Product Information

Sustainability — Recyclable.
BPI® certified for industrial composting, up to 22pt.
Compostable documentation available (ASTM D6868)*
*Not transferable to converted product
All WestRock North American paperboard mills are certified to the SFI®, PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock sales representative for certified fiber availability for this product.

Food Contact — Meets multiple national requirements for food contact packaging, e.g., US, Canada, Germany, and the EU. Contact your sales representative for information on specific markets and end uses. ISEGA Certificate available.

Environmental and Safety — Notices under US California Proposition 65 and the EU REACH regulation are not required.

Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of the EU Directive 94/62/EC.

WestRock

Grade Availability & Typical Properties (U.S.)

Grade Availability by Caliper		0.015	0.017	0.018	0.020	0.022	0.024	0.026	0.028	0.030	Units	Method
Caliper (in)		0.015	0.017	0.018	0.020	0.022	0.024	0.026	0.028	0.030	inches	T-411
Nominal Basis Weight		46	50	53	58	63	68	73	79	84	lbs/1000sqft	T-410
Moisture		6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	percent	T-412
Stiffness												
Taber 15°	MD	100	150	180	230	300	375	475	590	705	gf-cm	T-489
	CD	45	60	75	95	125	160	195	250	300	gf-cm	T-489
Receptivity												
Cobb (2 min.)	Top	45	45	45	45	45	45	45	45	50	g/m²	T-538
	Bottom	50	50	50	50	50	50	50	50	50	g/m²	T-538
ZDT		35	35	35	35	35	35	35	35	35	psi	T-541
Coefficient of Friction (COF)		0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	mu	T-813
Smoothness & Permeability												
Sheffield	Top	355	355	355	365	370	375	380	380	385	mL/min	T-538
	Bottom	420	420	420	420	420	420	420	420	420	mL/min	T-538
Gurley Porosity		16	16	16	16	16	18	20	22	24	sec/100ml	T-460

Grade Availability & Typical Properties (Metric)

Grade Availability by Caliper											Units	Method
Caliper		381	432	457	508	559	610	660	711	762	microns	T-411
Nominal Basis Weight		225	244	259	283	307	332	356	386	410	gsm	T-410
Moisture		6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	percent	T-412
Stiffness												
Taber 15°	MD	10.5	14.3	17.2	22.0	28.7	35.8	45.0	56.4	67.4	mN.m	T-489
	CD	4.3	5.7	7.2	9.1	12.0	15.3	18.6	23.9	28.7	mN.m	T-489
Receptivity												
Cobb (2 min.)	Top	45	45	45	45	45	45	45	45	50	g/m²	T-538
	Bottom	50	50	50	50	50	50	50	50	50	g/m²	T-538
ZDT		241	241	241	241	241	241	241	241	241	kPa	T-541
Coefficient of Friction (COF)		0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	mu	T-813
Smoothness & Permeability												
Sheffield	Top	355	355	355	365	370	375	380	380	385	mL/min	T-538
	Bottom	420	420	420	420	420	420	420	420	420	mL/min	T-538
Gurley Porosity		16	16	16	16	16	18	20	22	24	sec/100ml	T-460

For more information, please contact your WestRock representative or visit our website at westrock.com.

COMPOSTABLE IN INDUSTRIAL FACILITIES
Check locally, as these do not exist in many communities. Not suitable for backyard composting. CERT #2265412
BPI.

SUSTAINABLE FORESTRY INITIATIVE
SFI-00095
Good for you. Good for our forests.®

PEFC
PEFC/29-31-137

PEFC/29-31-216
Promoting Sustainable Forest Management
www.pefc.org

WestRock