

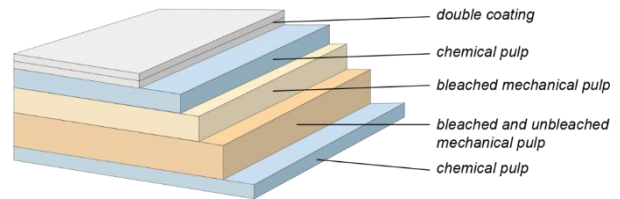


LA ROCHETTE CARTONBOARD
PAPETERIE TECHNIQUE EN SAVOIE

ROCHCOAT

FOLDING BOXBOARD
(FBB) WITH CREAM BACK
GC 2

BOARD STRUCTURE



TECHNICAL SPECIFICATION

GRAMMAGE	CALIPER	BULK	STIFFNESS TABER *(15°)		STIFFNESS L&W *(5°)	
			MD	CD	MD	CD
ISO 536	ISO 534	ISO 534	ISO 2493		DIN 53121	
g/m²	µm	cm³/g	mNm	mNm	mNm	mNm
230	375	1.63	12.3	5.5	23.0	10.5
250	425	1.70	16.3	7.2	30.5	13.8
275	475	1.73	22.0	9.6	41.2	18.5
300	515	1.72	27.7	12.1	51.9	23.2
325	520	1.60	33.2	12.3	62.0	23.7
350	560	1.60	39.1	13.8	73.2	26.6
(375)	600	1.60	45.4	17.3	85.0	33.2
400	650	1.63	51.3	22.0	95.9	42.2
440	715	1.63	61.2	29.0	114.4	55.7

() NON-STANDARD GRAMMAGE, AVAILABLE ON SPECIAL REQUEST ONLY.

* L&W FIGURES ARE GUARANTEED. TABER FIGURES ARE INDICATIVE.

BRIGHTNESS (AT PRODUCTION)		
TOP	90%	ISO 2470

COBB		
COBB BACK 60'	50 g/m ²	ISO 535

TOLERANCE (*)		
GRAMMAGE	+/- 3%	ISO 536
CALIPER	+/- 5%	ISO 534
STIFFNESS L&W(5°)	- 15%	DIN 53 121
BRIGHTNESS TOP	+/- 2	ISO 2470-2
COBB BACK 60'	+/- 20 g/m ²	ISO 535
TEST CONDITIONS	T: 23° C +/- 1	RH: 50% +/- 2
ROBINSON TEST (TAINT)	<1	NF EN 1230-2

(*) BASED UPON 95% OF THE MEASURED VALUES BEING IN TOLERANCE

THE MATERIAL IS NOT GUARANTEED FOR BLISTER PACKAGING, LAMINATION AND REVERSE PRINTING

THE BOARD CHARACTERISTICS ARE GUARANTEED 12 MONTHS

CERTIFICATIONS AVAILABLE: ISO 9001 – ISO 50 001

FSC SGSCH-COC-110056 - PEFC™ FCBA-06-00771

Version 11 – Septembre 2023

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